

Rilsan® BMNO MED
PA11

ARKEMA

PA11, MHL, 12-010

Rilsan® BMNO MED resin is a polyamide 11 produced from a renewable source. This natural grade dedicated to injection offers the highest quality and it is specially designed to meet the stringent requirements of the medical applications such as minimally invasive devices.

Upon request letters regarding USP Class VI compliance can be provided.

Main applications:

- Medical molded components such as needle fittings for syringes
- Minimally invasive devices

Packaging:

This grade is delivered dried in sealed packaging (44 lb bags) ready to be processed.

Shelf Life:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	30 / *	cm ³ /10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-
Molding shrinkage, parallel	1.1 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	- / 1280	MPa	ISO 527
Yield stress	- / 41	MPa	ISO 527
Yield strain	- / 5	%	ISO 527
Nominal strain at break	- / >50	%	ISO 527
Notched Impact Strength (Charpy), +23°C	- / 8.3	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	- / 10.5	kJ/m ²	ISO 179/1eA
Shore Hardness D (15s)	68 / -	-	ISO 868

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	189 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	50 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	145 / *	°C	ISO 75-1/-2

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Density	1030 / 1030	kg/m ³	ISO 1183
Biobased carbon content	100	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 90	°C	-
Pre-drying - Time	4 - 6	h	-
Melt temperature	240 - 290	°C	-
Mold temperature	25 - 60	°C	-

Characteristics

Processing

Injection Molding

Certifications

Contains renewable resources, Medical, US Pharmacopeia Class VI Approved

Delivery form

Pellets

Applications

Medical

Injection Molding

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 240°C / 270°C / 290°C.
- Mold temperature : 25 - 60°C
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80-90°C.

Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23°C)
- ✓ Citric Acid solution (10% by mass) (23°C)

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.